



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4093-1

Job Sheet 172248



Part No: D4093-1

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,2 lpp Rev:A New Issue 10-05-31 JLM Verified By:DD IPP REV:B AS PER REV C
11.09.28 JLM VERIFIED BY:DD IPP REV:C 12.10.31 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		2/24/18	0.00	0.00	Start Up Waterjet		DL 18/02/15
110	Waterjet	6 pcs		2/24/18	0.00	1.76	Waterjet1		DL 18/02/15
120	QC	6 pcs		2/24/18	0.00	0.00	QC2 Waterjet-3		DL 18/02/15
130	Mill Conv	6 pcs		2/24/18	0.00	3.64	Mill Conv 1		S.C.-L. 18-02-27
135	QC	6 pcs		2/24/18	0.00	0.00	QC8		DL 18/02/27
140	HandFinish	6 pcs		2/26/18	0.00	0.32	HandFinish1		DL 18-02-28
160	QC	6 pcs		2/26/18	0.00	0.00	QC7-3		DL 18-02-28
170	Packaging	6 pcs		2/26/18	0.00	0.00	Packaging3-2		MAR 01 2018
180	QC21-SA	6 Ea		2/26/18	0.00	0.00	QC21		DL 18/03/01

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X06.000	6061T6 Bar .750 X 6.00	3.4800 ft (.58 ea)	90-Start up Operation	FM137980

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X06.000	3	9	0

Date: 02/15/10 15:47 PM

Inspector:
Revision: D4093
Serial No/Batch: S042848
Part: D4093-1



Container No: S042848

CART
AEROSPACE

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
✓ 1	Bracket	0.920Inches ± 0.030	0.950 0.890		
✓ 2	Bracket	3.850Inches ± 0.030	3.880 3.820		
✓ 3	Bracket	4.030Inches ± 0.030	4.060 4.000		
✓ 4	Bracket	5.030Inches ± 0.030	5.060 5.000		
✓ 5	Bracket	0.360Inches ± 0.030	0.390 0.330		
✓ 6	Bracket	0.760Inches ± 0.030	0.790 0.730		
✓ 7	Bracket	4.820Inches ± 0.030	4.850 4.790		
✓ 8	Bracket	0.380Inches ± 0.030	0.410 0.350		
✓ 9	Bracket	4.200Inches ± 0.030	4.230 4.170		
✓ 10	Bracket	7.030Inches ± 0.030	7.060 7.000		
✓ 11	Bracket	0.750Inches ± 0.010	0.760 0.740		
12	Bracket	0.080Inches + 0.010 - 0.001	0.090 0.079	Diameter	
13	Bracket	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
14	Bracket	0.500Inches ± 0.030	0.530 0.470		
15	Bracket	1.500Inches ± 0.010	1.510 1.490		
16	Bracket	2.530Inches ± 0.010	2.540 2.520		
17	Bracket	1.500Inches ± 0.010	1.510 1.490		
18	Bracket	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
19	Bracket	0.370Inches ± 0.010	0.380 0.360	Diameter	
20	Bracket	100.000Degrees ± 0.500	100.500 99.500	Angle	
21	Bracket	2.390Inches ± 0.030	2.420 2.360		
22	Bracket	1.580Inches ± 0.030	1.610 1.550		
23	Bracket	0.130Inches ± 0.030	0.160 0.100		
24	Bracket	1.130Inches ± 0.030	1.160 1.100		
25	Bracket	0.130Inches ± 0.030	0.160 0.100		

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